

SPECIFICATION FOR BLACK AND DARK COLOURS FOR OPAQUE WINDOW SYSTEM ON (NEW) ACCOYA

Accoya® is the brand name of modified wood which uses a process called acetylation and which consists in modifying the wood cell structure using acetic anhydride.

Accoya® wood is manufactured via a nontoxic treatment and uses fast growing softwood from sustainable sources.

Accoya is a highly durable, Class 1 timber but it must be primed for protection against surface moulds and yeasts.

SYSTEM PERFORMANCE:

A fully factory applied coating system for exterior joinery, doors and windows

PURPOSE AND APPLICATION:

Hydrolux woodcoatings offer a great protection to the accoya timber. Its designed for application by automatic and manual (air assisted) airless spray. It will ensure low water-uptake and high UV-resistance.

SYSTEM:

A fully factory applied coating system for exterior joinery, doors and windows

Preservative treatment using 17-0699 Hydrolux Impregnation may be used where increased protection against blue stain and Surface moulds are required depending of the application and exposure.

IMPORTANT NOTES:

- 1: Always apply Hydrolux end grain sealer on all ends timber and around joints prior to your base coat.
- 2: It is advised to use 17-0699 if increased protection against surface moulds is desired. If used apply impregnation prior to Hydrolux Filling Primer and dry for at least 4 hours.
- 3: Flow-coat with 17-0548 Hydrolux Flow-coat is possible as first layer. Consult Anker Stuy technical advisor for more information.

SURFACE PREPARATION:

REMOVE SURFACE CONTAMINANTS

Examine the surface for the presence of sap, grease, oil, wax, tannin, building marks, or other contaminants. Scrape off and remove residual contaminants by solvent cleaning. Use scraper to remove dirt and mortar splashes. Do never sand back dirt and contaminants on timber.

SANDING RECOMMENDATIONS:

Sand dressed timber with fine sandpaper (minimum P100 and maximum P200) in the direction of the woodgrain. Round off all sharp edges to a minimum of 2 mm radius.

EXPOSURE

Timber should not be exposed to the weather until the Accoya has been fully coated.

MOISTURE CONTENT:

Always check Accoya's moisture content prior to applying the end grain sealer and/or first primer coat. Ensure that the moisture content of the prepared Accoya is always below 8% (EMC <8%). Do never expose bare Accoya to direct water or rain prior to preparing the surface.

THE TECHNICAL SPECIFICATION

System specification	Dry film thickness per coat (µm)		Wet film thickness per coat (µm)		Drying time (18°C and 65% R.H.)
	min.	max.	min.	max.	Hours
First coat - Hydrolux Filling Primer 17-0540 Also optional as primer: 17-0535 and 17-0537	50	65	120	175	3
Second coat - Hydrolux Topcoat SM 17-0648 - Hydrolux Topcoat SG 17-0649 (Semi-Gloss) - Hydrolux Topcoat Gloss 17-0650	50	65	120	175	4
Third coat - Hydrolux Topcoat SM 17-0648 - Hydrolux Topcoat SG 17-0649 (Semi-Gloss) - Hydrolux Topcoat Gloss 17-0650	50	65	120	175	4

Action between first and second
Lightly de nib and dust off



MAINTENANCE:

Dark colours can be reaching 70-80 degrees Celsius in direct sunlight and therefore the coating is subject to tough conditions. We advice you to make a preventive local inspection of your window elements every spring to ensure overall good condition of the coating system on your windows prior to the summer period.

Anker Stuy coatings are designed for low water uptake and comply with KOMO Certification and are audited every 12 months by the SKH wood institute in The Netherlands. Other unique features of Hydrolux products are fast processing and curing times excellent flow and wet adhesion with excellent outdoor durability and minimal gloss- and colour retention. The surface should be dry and free from contaminants prior to overcoating.

DISCLAIMER:

The information provide in this specification sheet is for guidance only. Additional information on process control and application methods is given in Anker Stuy KOMO statements. Which are available from your representative. In the event of doubt or answered topics do always consult an Anker Stuy representative for further information and clarification.

Storage cool and frost-proof, the quality of the product should not. Deteriorate during the storage

Shelf life minimal 6 months in unopened tin.

Special note for more information, see the safety data sheet of this product.

